# Welding force measuring gauge

Welding Expert FORCE Model WEF-1000 SPOT





#### Main Features

- · Small and light, easy to carry
- Easy operation
- Automatic reset when the maximum value is measured
- The servo gun ensures a perfect noise protection
- Contineous value and holing fuction in accordance with change of force



## Main Purposes

 Management of force in SPOT welding production lines in the automobile, electrical device and electronics industry

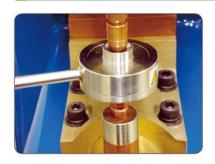
# Specification

Model Name	WEF-1000
Measuring range	Max. 30kgf / 100kgf / 1 Ton /2 Tons (to be confirmed when ordering)
Nonlinearity	0.5% R.O
Safe Overload	150% R.O
Accuracy	2% F.S
Digit number displayed	1 decimal place
Main functions	Peak hold function
Load vell dimension	52(D) X 14(H) X 355.5(L)mm
Power Supply	1.5 V AAA Battery X 4

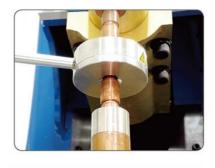
## Force Sensor Types

Sensor type	Model name	Measuring range
Non- conductive	<b>O</b>	30~100kg
	*	1 Ton /2 Ton
Insulated		1 Ton

# Examples of usage



load cell upper sensor part



load cell lower sensor part



Insulated load cell

### Real-time welding quality control and inspection solution

#### Real-time welding monitoring system

- 01. Welding quality monitoring system (ARC/SPOT/TIG)
- 02. Intelligent welding monitoring system (NUT & BOLT Projection welding)
- 03. Welding calibration master equipment (ARC/SPOT/DUO)
- 04, MICRO SPOT welding monitoring system
- 05. High speed thermal imaging welding monitoring system
- 06. Ultrasonic welding monitoring system
- 07. Laser welding monitoring system

#### Welding process measurement and equipment

- 08. Welding force measuring gauge (FORCE)
- 09. Current and force gauge (HANDY)
- 10. Advanced current and force gauge (HANDY PRO)
- 11. Measuring analyzing equipment for WPS/PQR (WPS)
- 12. Welding waveform analysis management equipment (MULTI)

## Inspection and integrated monitoring S/W

- 13. Integrated management and control system (MIS)
- 14. Inspection record computerized management system for the Initial, middle, and final products (IM)



# MONITECH Monitech co., ltd.

ISO 9001 / ISO 14001 / INNOBIZ / Venture

#### Head office / R&D Center

92, Saebyeoksijang-ro, Sasang-gu, Busan, 46987, KOREA

Tel. +82-51-311-8691

Fax. + 82-51-311-8692

E-mail. monitech01@naver.com

Homepage www.monitech.co.kr

Blog. http://blog.naver.com/yuria85

#### Seoul branch / R&D Center

304, Sanjeong building 23, Gukhoe-daero 66-gil, Yeongdeungpo-gu, Seoul, 07237, KOREA Tel. +82-2-780-8691

Fax. +82-0303-0953-0954

E-mail. monitech2@naver.com